

Work Order ID 78302

January-05-12 8:29:18 AM

Ship March 23

78302

Page 1

Item ID: D350-615-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Ground Handling Wheel Modification

Start Date: 05/01/2012 Start Qty: 50.00 *50*

Cust Item ID:

Required Date: 23/03/2012 Req'd Qty: 50.00 *50*

Customer:

Reference:

Approvals: Process Plan: M.C.J. Date: 12/01/05 Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D350-615-041 | B | | | | | | | | |
| 100 | | 0.00 | | | | | | | |
| *100* | | | | | | | | | |
| DC | | | | | | | | | |
| Document Control | Memo | 0.00 | | | | | | | |
| | Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003 | | | | | | | | |
| 110 | | 0.00 | | | | | | | |
| *110* | | | | | | | | | |
| Small Fab | | | | | | | | | |
| Small Fab | Memo | 0.00 | | | | | | | |
| | Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C bolts*** | | | | | | | | |
| 120 | | 0.00 | | | | | | | |
| *120* | | | | | | | | | |
| QC | | | | | | | | | |
| Quality Control | Memo | 0.00 | | | | | | | |
| | QC5- Inspect part completeness to step on W/O | | | | | | | | |

M.C.J. 12/03/13
(23)

SA 12/3/20

12/03/19 (50)

W 12 ' 03 ' 19 (50)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 78302

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Item ID: D350-615-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Ground Handling Wheel Modification

Start Date: 05/01/2012 Start Qty: 50.00 ***50***

Cust Item ID:

Required Date: 23/03/2012 Req'd Qty: 50.00 ***50***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 140 | | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 | | | | | | | | |
| | Location: _____ | | | | | | | | |
| | PPP Rev: <u>E</u> | | | | | | | | |
| 150 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *150* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

5/12/3/20

50

50x SP 12-03-20

MLC 12/03/20

12-03-20

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 78302

78302

Parent Item: D350-615-041

D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 05/01/2012

Required Date: 23/03/2012

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D2282-041

Manufactured

No

110

Each

11.0000

1

50

D2282-041

T Assembly

**

Location

Loc Qty

Loc Code

GA

11

74926

11

D2282-043

Manufactured

No

110

Each

22.0000

1

50

D2282-043

Saddle Assembly

**

Location

Loc Qty

Loc Code

GA

22

67535

21

74934

1

5/16-18-015C

Purchased

No

110

Each

575.0000

3

150

5/16-18-015C

SS Bolt 5/16-18 1.5" L

**

Location

Loc Qty

Loc Code

ST522

575

115954

75

119343

500

D3015-3

Manufactured

No

110

Each

113.0000

3

150

D3015-3

Locknut

**

Location

Loc Qty

Loc Code

ST023

113

74905

113

EB 12/03/19
B 78305 (50x)

EB 12/03/19
B 78307
(50x)

150

12/13/13 v.d (50)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 78302

78302

Parent Item: D350-615-041

D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 05/01/2012

Required Date: 23/03/2012

Start Qty: 50.00

Required Qty: 50.00

5/16WC Purchased No 110 Each 592.0000 12 600

5/16WC

SS Flat Washer 5/16 FW516S1

**

M120262

Location

Loc Qty

Loc Code

ST377

592

119343

592

7/16-14-050C

Purchased No

110 Each

200.0000

1

50

7/16-14-050C

SS Bolt 7/16 5" Long (92198A672)

**

50

Location

Loc Qty

Loc Code

ST379

200

117359

50

119301

150

D3015-5

Manufactured No

110 Each

357.0000

1

50

D3015-5

SS Nylock Nut 7/16

**

50

Location

Loc Qty

Loc Code

ST023

357

52744

157

74906

200

7/16WC

Purchased No

110 Each

503.0000

2

100

7/16WC

SS Flat Washer 7/16

**

2/3/13

Location

Loc Qty

Loc Code

ST378

503

115129

503

100

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

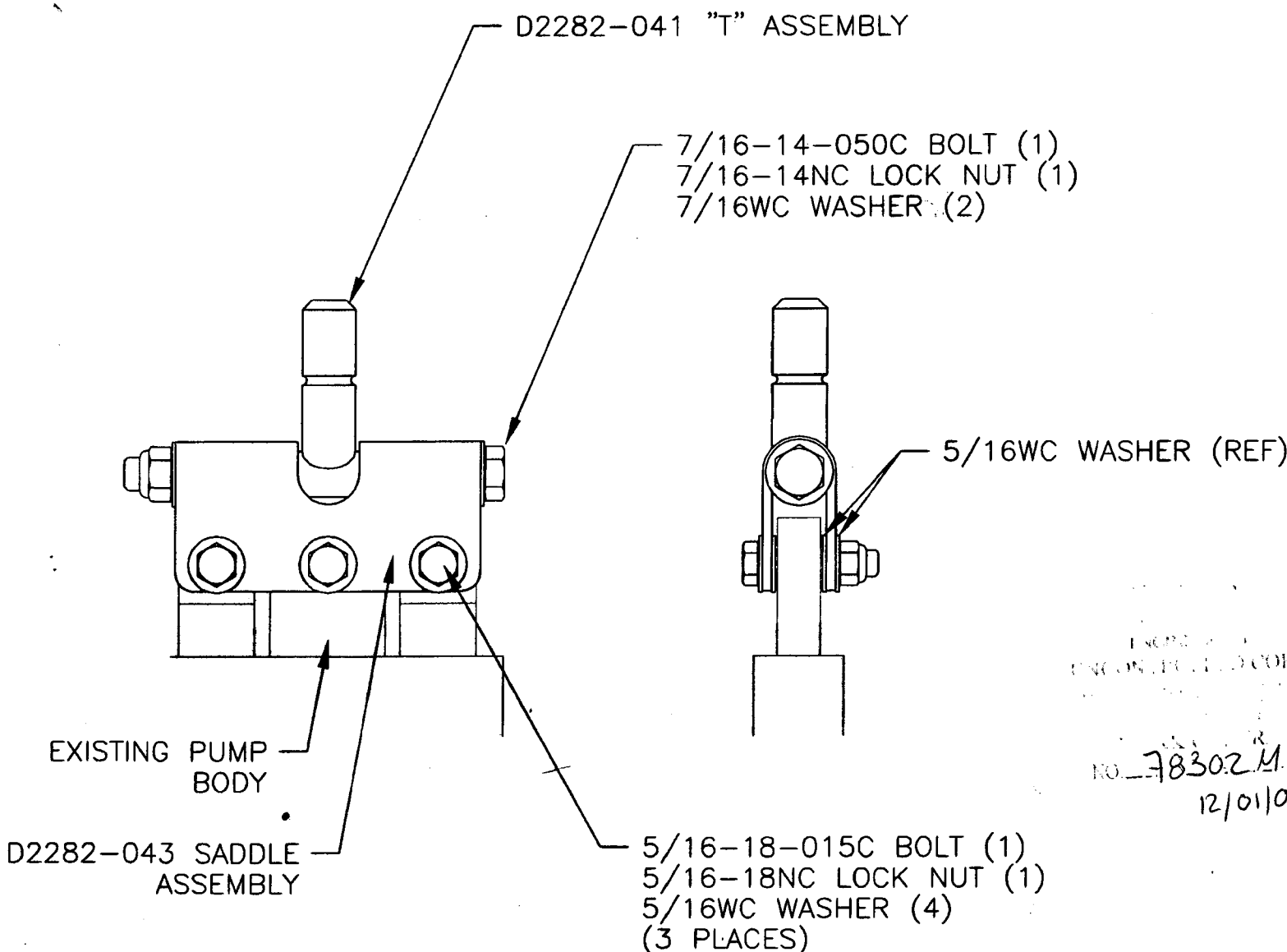
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries



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|---------|--------------------|----------|----------------------------|--|
| DESIGN | B.S. | DRAWN BY | KE | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA |
| CHECKED | <i>[Signature]</i> | APPROVED | B.S. | DRAWING NO. D350-615 |
| DATE | 97.10.21 | TITLE | GROUND HANDLING WHEEL MOD. | REV. B SHEET 2 OF 2 |



ENCLOSURE
ON CONTAINED COPY

NO. 78302 M.L.S.
12/01/05

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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